어태치먼트 체인 (표준형)

ATTACHMENT CHAIN (STANDARD TYPE)

HC표준형 어태치먼트 체인은 표준형 롤러체인에 어태치먼트를 부착한 체인입니다. 표준부품은 물론 어태치먼트를 열처리하였으므로 다용도의 운반용컨베이어에 사용되고 있습니다. Standard Attachment is attached on standard chain with heat treat on pars and attachment. This is applicable to multi-purpose conveyor system.

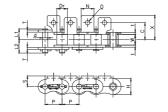
A-1 어태치먼트

A-1 Attachment

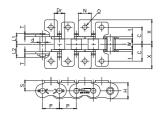
K-1 어태치먼트

K-1 Attachment









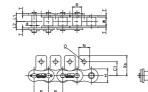
SA-1 어태치먼트

SA-1 Attachment

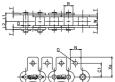
SK-1 어태치먼트

SK-1 Attachment











(단위 UNIT: mm)

체인번호 Chain No.	피치 Pitch	롤러 링크내폭 Roller Link Width	<mark>롤러직경</mark> Roller Dia,		핀	Pin		플레이트 Plate			최소 인장강도	최대 허용장력	개략 중량
				직경 Dia	길이 Length			두께 Thickness	높이 Height		Minimum Tensile Strength	Maximum Allowable Tension	Approx. Weight
	Р	W	Dr	d	L ₁ +L ₂	L ₁	L ₂	T	Н	h	KN(kgf)	KN(kgf)	(kg/m)
HC 40	12.7	7.95	7.94	3.97	17.45	8.20	9.25	1.5	12.0	10.4	15.7 (1,600)	3.63 (370)	0.66
HC 50	15.875	9.53	10.16	5.09	22,15	10.30	11.85	2.0	15.0	13.0	24.5 (2,500)	6.37 (650)	1,20
HC 60	19.05	12.70	11.91	5.96	27.30	12.75	14.55	2.4	18.1	15.6	34.3 (3,500)	8,83 (900)	1.65
HC 80	25.4	15.88	15.88	7.94	36.15	16,25	19.90	3.2	24.1	20.8	61.3 (6,250)	14.7 (1,500)	2,80
HC 100	31.75	19.05	19.05	9.54	43.50	19.80	23.70	4.0	30.1	26.0	95.6 (9,750)	22,6 (2,300)	4.30
HC 120	38.1	25.40	22,23	11,11	54.25	25.15	29.10	4.8	36.2	31.2	137.3 (14,000)	30.4 (3,100)	6.00
HC 140	44.45	25.40	25.40	12.71	58.75	27.10	31.65	5.6	42.2	36.4	186.3 (19,000)	40.2 (4,100)	7.60
HC 160	50.8	31.75	28.58	14.29	69.35	32,10	37.25	6.4	48.2	41.6	245.1 (25,000)	53 (5,400)	10.20
HC 180	57.15	35.72	35.71	17.46	79.50	36.20	43.30	7.2	54.2	46.7	308.9 (31,500)	60.8 (6,200)	13.50
HC 200	63.5	38.10	39.69	19.85	86.55	39.35	47.20	8.0	60.3	52.0	382.4 (39,000)	71.6 (7,300)	17.10
HC 240	76.2	47.63	47.63	23,81	103.85	48.15	55.70	9.5	72.4	62.4	551,1 (56,200)	99 (10,100)	24.50

체인번호 Chain No.	어태치면트 Attachment									어태치먼트 1EA당 부가중량(kg) Additional WT for 1EA Attachment	
	С	C1	N	0	S	X	Xs			A·SA 어태치먼트 A·SA Attachment	K·SK 어태치먼트 K·SK Attachment
HC 40	12.70	12.70	9.50	3,60	8.00	17.80	17.40			0.002	0.004
HC 50	15.90	15.90	12.70	5,20	10.30	23.40	23.05			0.003	0.006
HC 60	19.05	18.30	15.90	5.20	11.90	28.20	26,85			0.007	0.014
HC 80	25.40	24.60	19.10	6.80	15.90	36.60	35.45			0.013	0.026
HC 100	31.75	31.80	25.40	8.70	19.80	44.90	44.00			0.026	0.052
HC 120	38.10	36.50	28,60	10.30	23.00	55.80	52,85			0.044	0.088
HC 140	44.50	44.50	34.90	11.90	28.60	63.10	63,50			0.071	0.142
HC 160	50.80	50.80	38.10	14.30	31.80	71.70	70.10			0.097	0.194
HC 180	57.15	_	42.90	16.00	36.20	87.90	_			0.15	0.3
HC 200	63,50	_	47.60	16.30	42.90	90.00	_			0.178	0.356
HC 240	76,20	_	57.20	21.00	47.70	99.00	_			0.2765	0.553